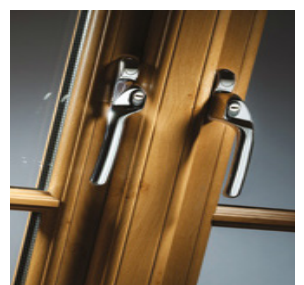


Beautiful homes start here

Which?
Trusted Trader



**Heritage 2800 & Contemporary 2500
Windows & Doors**

TEL: 01249 655077 www.lfwindows.co.uk





welcome

LF Replacement Windows & Conservatories is a family business based in Chippenham, Wiltshire.

We have extensive experience in manufacturing & installing windows, doors & conservatories.

We can provide a wide range of windows, residential doors, french doors, stable doors, bi-folding doors, new wave-sliding doors and patio doors.

We will use our extensive experience in manufacturing & installing windows, doors and conservatories to help get you your perfect complete package in design and budget.

Our brochure will give you a good idea of the products and services that we provide. It will also show you a range of replacement windows, doors and conservatories that we can manufacture and install for you.

We are so sure of our manufacturing and installing of our windows, doors and conservatories that we offer our products a comprehensive 10 Year warranty which includes the hardware (Handles, Hinges, Locks) unlike some of our competitors.

LF Replacement Windows have been awarded the WHICH Trusted Trader recognition in May 2015 which is an outstanding reward for the passion and effort we at LF Replacement Windows strive to accomplish with our products, services and customer aftersales service.

Energy Window	
LF Replacement Windows & Conservatories Deceuninck PVC U Casement Window 2800 Decorative A Rating	
	A
Energy Index (kWh/m ² /year) <small>(Energy Index certified by BIFRC and based on UK standard window. The actual energy consumption for a specific application will depend on the building, the local climate and the indoor temperature)</small>	1
The climate zone is:	UK
Thermal Transmittance (U _{window}) Solar Factor (g _{window}) Effective Air Leakage (L _{air})	1.5 W/m ² .K 0.47 0.00 W/m ² .K
	Reg. No.: 3119 M586 www.bifrc.org
<small>This label is not a statutory requirement. It is a voluntary label provided as a customer service to allow consumers to make informed decisions on the energy performance of competing products.</small>	

Example of a Label

Making the most of your home

When it comes to selecting the right products to enhance and protect your home, you want to be sure you're making the right choice. Beautiful, stylish, expertly made, our PVC-u windows and doors strike the perfect balance between energy efficiency, security and comfortable living.

Beautiful homes start here

We are here to help you build a home that looks it's best. Whether your property is modern, traditional or period, we have a wide range of windows and door styles to suit your home-see.

Our products are technology advanced giving you the best durability and thermal insulation, with an understated style that won't date. They are also low maintenance and easy to clean - an occasional wipe with water and washing-up liquid keeps them looking good for years.

All our windows and doors are environmentally friendly and fully recyclable at the end of their lives.

Choose the colour you love...

Our windows and doors are available in a wide variety of colours. Choose the perfect colour to suite your home. You can even mix and match with one colour on the outside and another on the inside, to complement your decor, or even your bathroom suite!

Our colour choices are on page 14

Making the most of your living

Adding a conservatory to your home is the ultimate affordable solution to extended living. A conservatory adds comfort and elegance to your home, allowing you to make the most of your living space.

What could you do with the extra space a conservatory provides? Breakfast room, playroom, study, dining room, music room or design room, music room or design studio... the possibilities are endless.

Ask us about our conservatory options.



Keeping Unwelcome visitors out

You need to feel you are safe and secure in your own home, so its good to know that we take security very seriously

Making sure your windows and doors are secure can be a major deterrent to opportunistic thieves and burglars.

All our windows and doors are manufactured to the highest standards, helping to protect your property for complete peace of mind.

Our wide range of modern, contempary and period style windows incorporate the latest built in safety features, including internal glazing and a locking system for ultimate protection.

To provide enhanced resistance to force entry, all our window and doors are manufactured using steel reinforcing as standard unless TCI is requested.

We also offer various glass and hardware options for you to choose from to make your home as safe as possible.



Saving energy, money and the environment

With energy prices soaring, you need windows and door systems that insulate your home, helping to reduce draughts and in turn helping to reduce your fuel bills and your carbon emissions.

Outstanding Energy and Performance

Most people are familiar with the rainbow labels on white goods such as fridges and washing machines, with C, B, A and A+ ratings, A+ being the most energy efficient.

These are now also applied to new windows, however doors only have a U-Value rating at this time.

According to the Energy Saving Trust* replacing all single glazed windows in a typical semi-detached house with A rated double glazing could save you up to £120 a year on fuel bills.

In our opinion you should only need to replace your windows with the equivalent rating as your home, so in most cases C rated windows are a more than adequate choice.

To calculate how much you could save, use the online calculator at www.lfwindows.co.uk

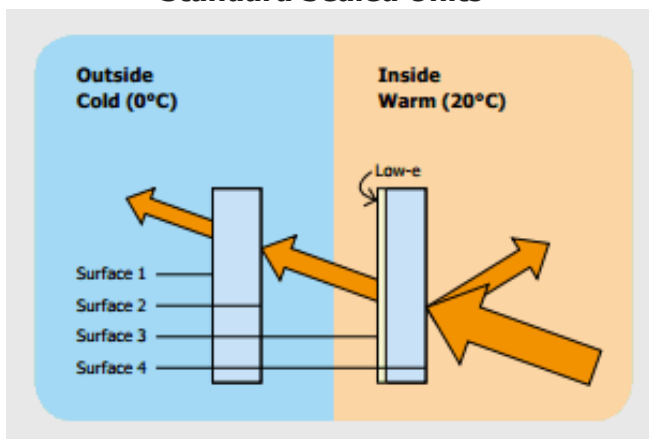
Our Heritage 2800 and Contemporary 2500 double glazed windows can achieve A+ energy rating for those homes that have been built to A+ rating, providing a superb thermal insulation.

Energy Window	
LF Replacement Windows & Conservatories Deceuninck PVC U Casement Window 2800 Decorative A Rating	
Energy Index (kWh/m ² /year) <small>(Energy index certified by BFRG and based on UK standard window. The actual energy consumption for a specific application will depend on the building, the local climate and the indoor temperature)</small>	1
The climate zone is:	UK
Thermal Transmittance (U _{window}) Solar Factor (g _{window}) Effective Air Leakage (L _{factor})	1.5 W/m ² .K 0.47 0.00 W/m ² .K
Reg. No.: 3119 M586 www.bfrc.org	
<small>This label is not a statutory requirement. It is a voluntary label provided as a customer service to allow consumers to make informed decisions on the energy performance of competing products.</small>	

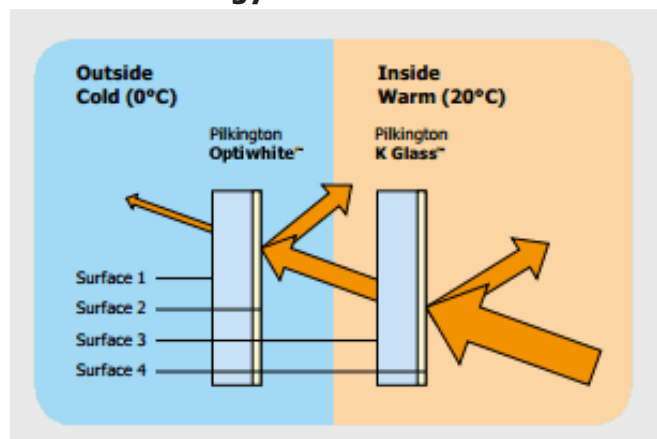
Example of a Label

*www.energysavingtrust.org.uk

Standard Sealed Units



Energykare Sealed Units



Finishing touches that harmonise the home

Our windows and doors come with a choice of complementary stunning hardware to complete the look



Standard Window Handle



Hardex Gold Monkey Tail Handles



Hardex Gold Coloured



Gold Coloured Dr Knocker





Heritage 2800 with external Georgian Bars



Heritage 2800

Heritage 2800 elegant and traditional

Our Heritage 2800 window and doors combine the elegance and style of traditional timber with all the benefits of PVCu. This range is ideal for period properties and those who want to add or restore character to their homes. Its unique and unrivalled aesthetics appeal makes this range the most attractive suite of windows and doors on the market today.

With its smooth contours and stunning features, our Heritage 2800 series offers an elegant range of windows and doors that complement modern and period properties alike.

Combining the traditional look with the latest technology, its symmetrical design gives a property perfect balance and harmony .

The range of windows & doors are available in White and nine 'wood like ' laminated finishes as standard, including White Woodgrain, Cream, Rosewood, Golden Oak, Nut Tree, Irish Oak, Anthracite Grey, Chartwell Green & Black Ash.

Our Heritage 2800 suite also benefits from additional painted Deuctone ® colours as standard with a unique method of painting the PVCu Profile.

Deuctone ® represent a technology, and industrial process, and an expertise that guarantees a high quality finish and unrivalled durability.

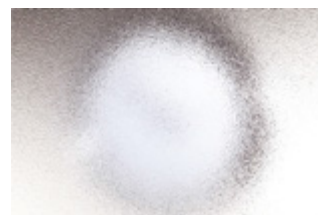
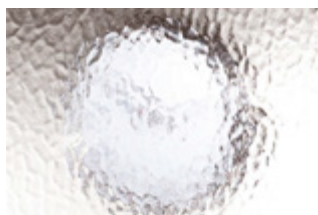
Each colour from the collection has undergone a number of quality tests and has been awarded the necessary technical approvals so you can always rely on its performance. Deceuninck have focused heavily on UV resistance, this means even after several years of your product being installed your colours will be as fresh as when they were first installed.

Deuctone ® is available in standard colours: Cream Ral 1015, Balmoral (No RAL), Cement Grey a Heritage Colour Green RAL 7033, and many more available as non standards.



Heritage 2800 combines elegance and style

Choosing the right glass for your home



Obscure finishes

A wide range of glass effects are available so you can more closely match the pattern you prefer.

All glass options are available toughened or laminated for safety, security and noise reduction.

Leaded and Georgian

The design of your windows and doors have a big impact on the overall appearance of your home.

Whatever the age of your property the original windows and doors were designed to harmonise with it. So its important to consider what will look right for the building when you replace them. The right design and look can preserve or enhance the value of your home

Were the original windows leaded perhaps, or did they have Georgian bars?



Square leaded



Diamond leaded



Internal Georgian Bars



External Surface Mounted Georgian Bars

Sightlines

Good window design extends to the symmetry of window sightlines.

Equal sightlines add balance and harmony- a subtle touch which adds value to any home.



Equal Sightlines



Unequal Sightlines

Window Hinge Options

90 Degree Hinge with Egress



Our 90 degree hinge allows the casement open at a full 90 degree for an emergency exit to comply with the Building Regulations and standards throughout the UK.

The British Standards state we replace with a less adequate you already have, and require all upstairs and bedroom opening no smaller than at least an opening

Restricted Top Hung Hinge



Our Restricted hinge range has a built in corrosion resistant mechanism which limits the opening

The built in release lever allows you to leave your window on its restricted facility with peace of mind that no one can open and gain entry.

Our hinges are made of ferritic stainless steel for enhanced corrosion resistance and has a easy unique option for you.

Ferritic stainless steels generally have better engineering properties than austenitic grades, but have reduced corrosion resistance because of the lower chromium and nickel content.

Our Window Shoot Bolt Lock

Our Windows opening casement have as standard a high quality shoot bolt locking system, which is surface mounted for ease of maintenance.

Why We Choose to use this Maco Lock

1. High Quality Gearbox with 10 Year Warranty
2. Face Fix for ease of maintenance & lubricate etc.
3. Cold Mild Steel for strength allowing greater security
4. Interlocking Strikers for improving strength
5. This lock has proved to be reliable over the last 35 years
6. This lock is designed to give greater security in line with BS 7950
7. This Lock offers a secure night vent facility



High Quality Gearbox Drive



Striker & Shoot Bolt Striker interlinked



Shoot Bolts

PVCu Window Gallery



Welcome to the World of Colour

Our colour collection has been specially designed to help you put together the perfect colour palette for your home. Every home is different, and our beautiful range of colours takes its inspiration direct from nature to harmonise perfectly with your home and its surroundings, and stay looking good for years.



Colour Foils

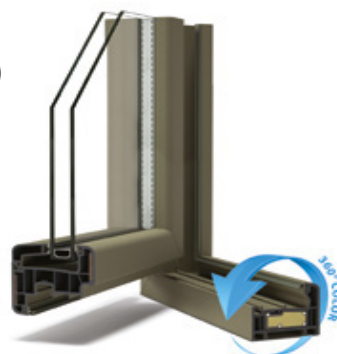
Our wide range of foil finishes will complement any home. They are available with foil on both inside and out or as foil outside and white PVCu inside.

1. Beautiful authentic 'wood like' finish
2. Extremely durable
3. 10 year manufacturer's guarantee
4. Available in all window profiles

UNIQUE! Deuctone®

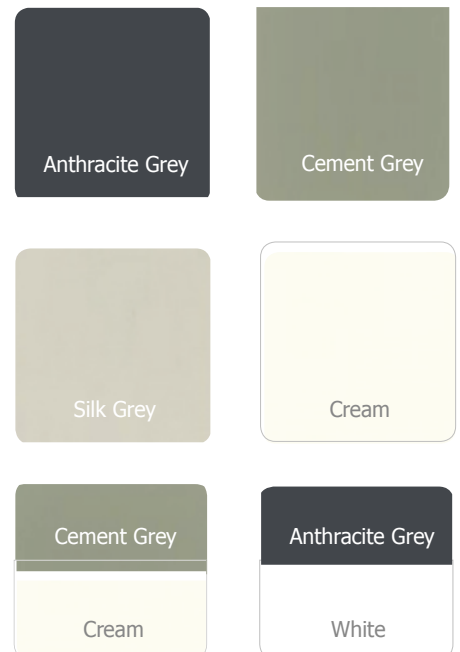
The first of a new generation of coloured PVCu, our Deuctone® range offers you wonderful colour choice inside and out, which means your windows look as good open as they do closed.

1. Available in our Heritage 2800 & Contemporary 2500 range
2. A unique patented and environmentally friendly process
3. Textured matt finish
4. Extremely durable against impact, scratches and abrasion
5. 10 year warranty as standard
6. Water based paint (no solvents)



Colour Paints

six standard stock colours plus several other non standard





Golden Oak Foiled Laminate



Cement Grey RAL 7033 Deuctone®



Balmoral No RAL Deuctone®



Traffic Grey RAL 7096 Deuctone®



Cream RAL1015 Deuctone®



Anthracite Grey Foiled Laminate



Chartwell Green Foiled Laminate

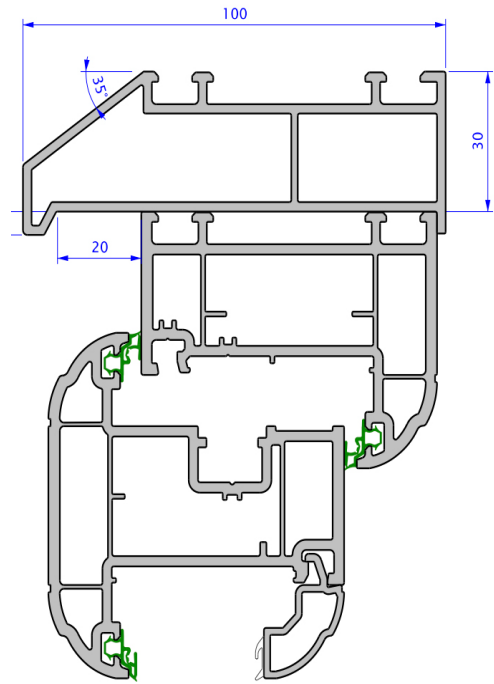
deuctone®
PROCESSCOLORS BY DECEUNINCK



Wide Range of other non-standard colours

PVCu Head Drip Option

Our window and doors have the option of using a PVCu head drip, this allows water and dirt it carries to be deflected away from the window surface and off the glass.



WHY SHOULD YOU CHOOSE A HEAD DRIP

1. It diverts water away from your window and doors
2. It reduces dirt flowing down your glass when it rains
3. As most house lintels don't have water drips
4. It helps the casements to miss your fascia as it opens
5. It brings a professional unique overall finish to your home
6. It assists in hiding old paint lines from your existing windows
7. To maintain the appearance of your existing wood frames
8. Able to conceal Trickle Vents within this unique Head Drip externally
9. Available in White Standard and Oother colours on request & priced on request

PVCu Residential Doors

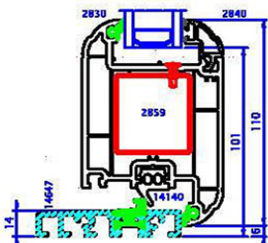
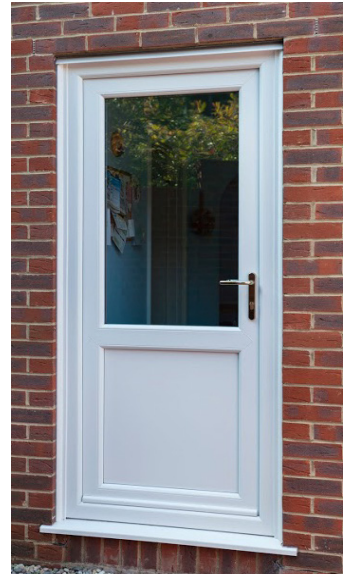
Designed to make an Entrance

If you believe first impressions count, then look no further than our superb residential PVCu door range.

Made with steel reinforced inserts within the PVCu profiles, our doors are robust, low maintenance and with highly security features built in

Advanced security features

Tailor-made by us to suit your home, every PVCu door from the range is individually manufactured to your exact specification. We always put safety first, so you can rest assured that your door will keep unwelcome visitors out. All our doors feature a multi-point locking system as standard, and there are options to include an access restrictor and upgrade to an anti-bump cylinder to give you maximum security and peace of mind.



Aluminium Door Threshold

Our PVCu Doors have the facility of a Gold or Silver Low Aluminium Threshold for a reduced step on entry and exit of your new PVCu door.

Multipoint GU Resi-Door Lock

Our Single Residential Doors are manufactured using this high quality GU Residential Door Multipoint lock, our lock and parts comes with a full 10 year warranty unlike other locks which only come with a one to five year warranty so it is worth confirming with any supply their hardware warranty policy. PAS024 security tested.

Latch & Deadbolt:



Rhino Hooks:

Multipoint Lock Consists of :

1. 2 No. Rhino Hook Bolts
2. 1 No. Latch
3. 1 No. Deadbolt
4. 2 No Compression Roller Cams
5. Thanks to hardened steel inserts all hook bolts are proof against being sawn through
6. Levering the door out is efficiently hampered through the bolts' hooking into the strikers
7. The adjustable roller cams optimise the gasket pressure in the upper and lower area of the door, thus providing enhanced gasket pressure for better heat and sound insulation

Optional Access Restrictor (Concealed Safety Chain)



This Optional Extra (Access Restrictor) is a useful addition if you require a concealed safety chain to keep those unwelcome cold callers out. The Access Restrictor is operated with a Turn knob fixed to the inside face of the door so you are able to engage the access restrictor before you open the door to prevent the door opening more than 3 1/2 inches. This allows you to talk to your caller before you decide to let them into your property.

The Access Restrictor turn Knobs are available in White, Black, Anodised Gold and Anodised Silver Only.

Remember that with a Single door this access restrictor will not allow you to see the person on the other side due to the plastered reveal restricting your sightline, so unless you have a door side panel you will not be able to see the callers face.

Euro Cylinder Options



Standard Cylinder



Thumb Turn Cylinder



3 Keys Per Cylinder

Our doors come with the standard euro cylinder but you do have the option of a Thumb Turn Cylinder to avoid the requirement of a key internally to operate. All our Cylinders come with 3 No Keys per Cylinder

All our cylinders are anti Drill however you can upgrade your door cylinder to an anti bump (Price on Request)

Multipoint GU Resi-Door Lock

Our Single Residential Doors are manufactured using this high quality GU Residential Door Multipoint lock, our lock and parts comes with a full 10 year warranty unlike other locks which only come with a one to five year warranty so it is worth confirming with any supply their hardware warranty policy. PAS024 security tested.

Latch & Deadbolt:



Rhino Hooks:

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Euro Cylinder Options



Standard Cylinder

Thumb Turn Cylinder

3 Keys Per Cylinder

Our doors come with the standard euro cylinder but you do have the option of a Thumb Turn Cylinder to avoid the requirement of a key internally to operate. All our Cylinders come with 3 No Keys per Cylinder

All our cylinders are anti Drill however you can upgrade your door cylinder to an anti bump (Price on Request)

Multipoint Maco Double Dr Lock

Our Double Doors are manufactured using this high quality Maco Double Door Multipoint lock, our lock and parts comes with a full 10 year warranty unlike other locks which only come with a one to five year warranty so it is worth confirming with any supplier their hardware warranty policy.

Additional Shoot Bolt System



Optional to have Both Doors with Lever Handles to Operate Second Door Shoot Bolts



Fig 1

Multilocking System



As Standard Concealed Shoot Bolts -1 No Lever on Leading Door



Fig 2

Multipoint Lock Consists of :

Hook and cam locking combination
Smooth operation and central lockcase

Produced from high quality steel profile

New hook bolt lockcase with a direct drive mechanism for increased strength

Our Lock Consists of 1 No Latch, Deadbolt, 2 No Rhino Hooks and 2 No Compression Roller with the Addition of 2 No Shoot Bolts.

Our High performance Maco silver chromate surface protection system

PAS024 security tested

As Standard our Double Doors are Manufactured with the hand of a Leading Door of your choice which will have a Lever Handle to operate the lock and the Second Door will be manufactured with a Concealed Shoot Bolt System. **See Fig 2**

If you feel the concealed shoot bolts are not suitable for you to reach, then the Second Door can be manufactured with Shoot Bolts driven with the operation of another Lever Handle. This would be at an additional cost and Price is Available on Request. **See Fig 1**

Euro Cylinder Options



Standard Cylinder



Thumb Turn Cylinder



3 Keys Per Cylinder

Our doors come with the standard euro cylinder but you do have the option of a Thumb Turn Cylinder to avoid the requirement of a key internally to operate. All our Cylinders come with 3 No Keys per Cylinder

All our cylinders are anti Drill however you can upgrade your door cylinder to an anti bump (Price on Request)

Composite Slab Doors

Solidor Range

If you believe first impressions count, then look no further than our superb composite door range.

Our Solidor Range offers a hugely diverse selection of enduring coloured finishes produced from stock, including exclusive colours of Chartwell Green, Duck Egg Blue, Mocha, Painswick and Rich Aubergine, Feel free to mix and match finishes as you see fit to create a sophisticated front or back door that looks, and feels, like nothing else around.

The specification of our slab doors is unmatched in the composite door market, thanks to the unique solid timber core construction of our Solidor doors. Our 48mm deep doors are also 10% thicker than our nearest slab composite door competitors, helping making them more secure and energy efficient.

Unique 48mm solid core door



Our Colour Range Examples and Many More Available



Red



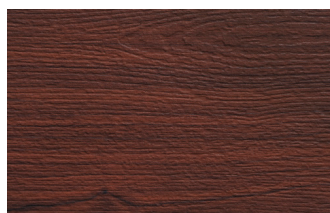
Blue



Jet Black



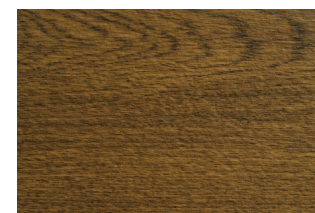
Green



Rosewood



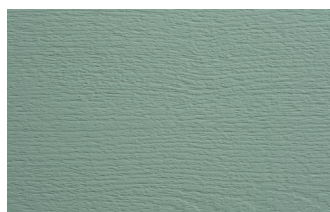
Irish Oak



Mocha



Golden Oak



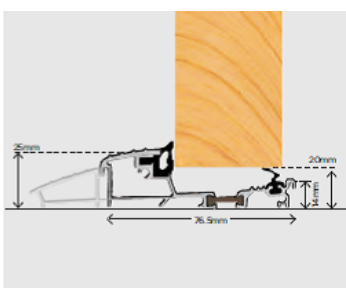
Chartwell Green



French Grey



Anthracite Grey



Aluminium Door Threshold

Our Composite Doors have the facility of a Silver and Gold Coloured Aluminium Low Threshold

Composite Slab Doors

Solidor Range

Solidor®

Our Solidor Range Examples and Many More Available



Ludlow Range



Beeeston Range



Tenby Range



Stafford Range



Flint Range



Conway Range



Stable Dr



Venice Range

Our Dedicated Solidor Composite Door Range Brochure Available on Request or on our Website

Composite Premier Doors

Palladio Door Range

If you believe quality counts, then look no further than our superb premier composite door range.

Palladio doors are 65mm thick double rebate doors and have a unique structure that makes them extremely strong. They have a superb wood finish which gives them the appearance of real oak doors and come with a concealed flag hinge. In addition the glass used in the Palladio doors is triple glazed for the lowest possible U-Value of 0.64.

Why choose a palladio door?

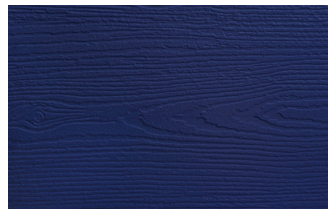
Your front door is a very important focal point in your home. After all it's the last item you use when you leave and the first when you return. So you need to be sure that your front door is doing its job for you and your family by providing you with warmth, strength and security. We believe these are the 3 most important factors in deciding what type of product to use for your home.

Our team of experts will happily guide you through style options available and advise what would tie-in best with your home. Our door fitting team expertly install your secure doors with minimal mess and disruption.

Our Colour Range Examples and Many More Available



Red



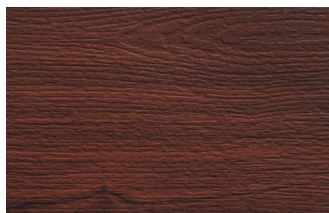
Blue



Bog Oak (Black Brown)



Green



Rosewood



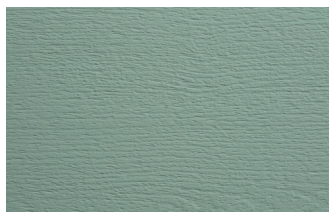
Irish Oak



Cream



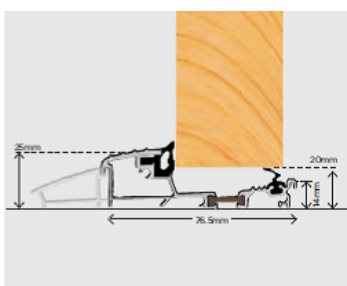
Golden Oak



Chartwell Green



Anthracite Grey



Aluminium Door Threshold

Our Composite Doors have the facility of a Silver and Gold Coloured Aluminium Low Threshold

Composite Premier Doors

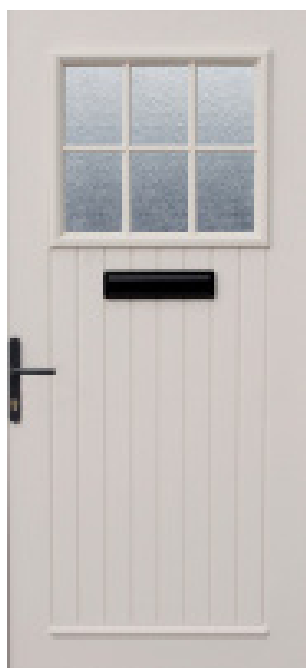
Palladio Door Range



Our Solidor Range Examples and Many More Available



Cairo Range



Dublin Range



Gerogian Range



Giza Range



Flint Range



Paris Range



T & G Range



San Marco Range

[Our Dedicated Palladio Composite Door Range Brochure Available on Request or on our Website](#)

Palladio Composite 70mm Thick Door Gallery



Why Choose Palladio Composite Doors

This 3D generated photo demonstrates the advantage of the Palladio Door Unique hinge . As is evident from the below picture (Fig 1) , this hinge is not attached to the internal face of the door, but neatly positioned to the edge of the door (FIG 3) , unlike a more conventional flag hinge (FIG 2). The Palladio Door has a Double Rebate as shown in (FIG 1) this ensures that your door is completely sealed from the outside weather conditions.

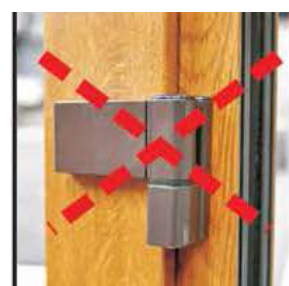
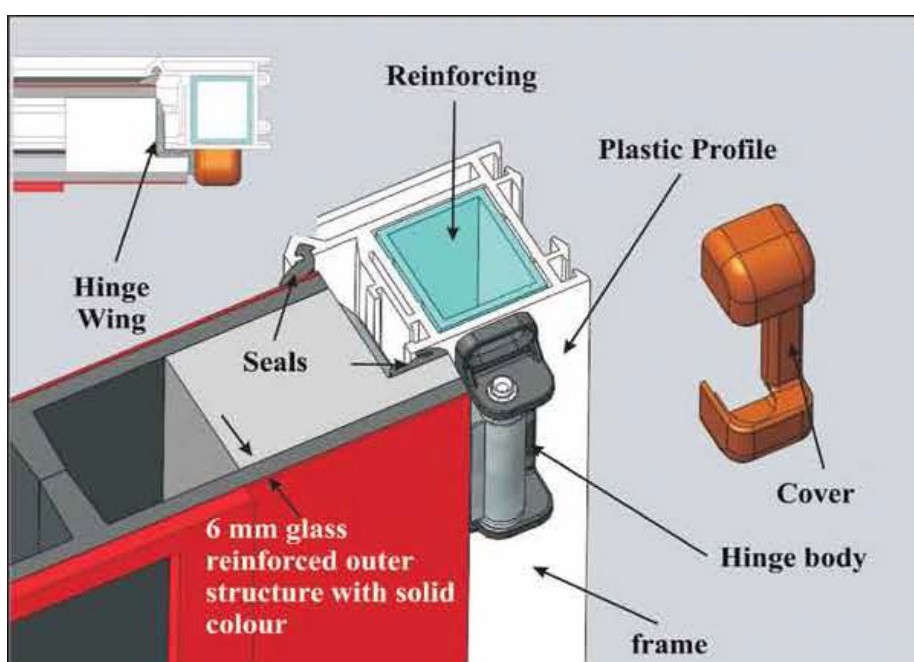
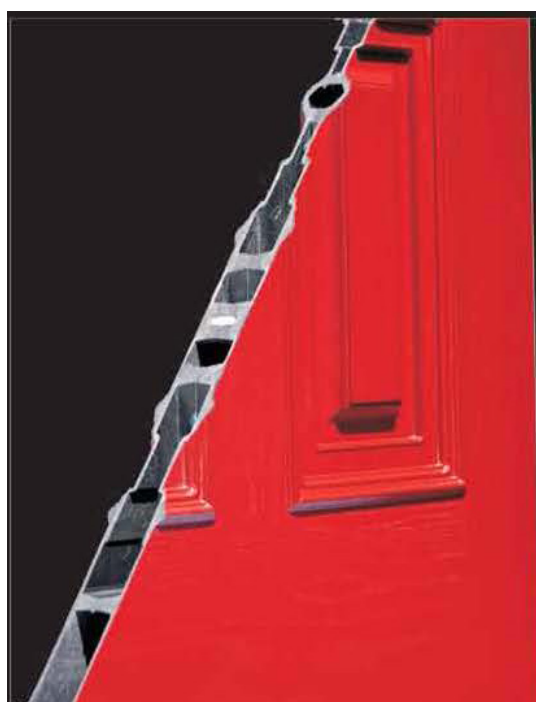


FIG 2



FIG 3

FIG 1



Low U Value

The unique insulated GRP construction and is 68mm thick and has a double rebate, making Palladio doors highly energy efficient. In fact the door leaf can achieve a U Value of just 0.64 W/m²K.

Unique monocoque construction

The unique monocoque construction ensures that Palladio exceeds the highest demands for energy efficiency and security through strength.

No delamination

The unique thick wall, construction means Palladio can't warp, twist or delaminate

Perfect colour matched door and frame

The colour and grain of every door is perfectly matched to renolit foiled frames - including light oak and rosewood

Best 'timber' looks

Palladio has the open grain finish of real oak because it's created from a solid oak hand carved mould. And because the walls are thicker we can create the deep profile look of a timber door

Matching top and sidelight glass

Every glass design is available in matching top light and side lights to give a stunning surround to all Palladio doors.

Through colour skin

The skin is through coloured giving Palladio a highly scratch resistant finish.

Any colour combination

Palladio comes in any combination of internal and external colours. We don't paint the inside!

Conservatories Available & Many More

Please ask for our dedicated Brochure



Glass Roofs Available



Front Gable Conservatory



Double Hipped End Lean To Conservatory



Orangery



T Shaped Conservatory



Square Victorian Conservatory



Bringing the best
to your home



Which?
Trusted Trader

TEL: 01249 655077 www.lfwindows.co.uk



LF REPLACEMENT
WINDOWS & CONSERVATORIES